



STATE OF MAINE
DEPARTMENT OF TRANSPORTATION
16 STATE HOUSE STATION
AUGUSTA, MAINE
04333-0016

JOHN ELIAS BALDACCIO
GOVERNOR

DAVID A. COLE
COMMISSIONER

June 23, 2009
Subject: **Standish & Windham**
Federal Project No: BR-A561(000)X
State Pin No: 015610.00
Amendment No. 4

Dear Sir/Ms:

Make the following change to the Bid Document:

In the Bid Book (page 128), "SPECIAL PROVISION, SECTION 711, MISCELLANEOUS BRIDGE MATERIAL", paragraph 711.01, **CHANGE** the second sentence to read as follows; "The steel pipe piles shall be Grade 3, $F_y = 45$ ksi, with straight **or spiral** butt-welded seams." Make this change in pen and ink.

The following questions have been received:

Question: Pipe Piles: Drawing 39: Can #4 rebar hoops be used instead of #4 spirals?

Response: Yes, #4 rebar hoops may be used in the pipe piles.

Question: Precast Box Beam Alt #1: Are the #7 threaded bars shown in the longitudinal section over the pier on drawing 30 to be provided by the precast supplier?

Response: Yes, the #7 threaded bars in the longitudinal section over the pier are to be provided by the precast supplier and are incidental to the precast item.

Question: Is A252 Grade 3 double submerged arc welded spiral weld pipe acceptable for the pipe piles?

Response: Yes, spiral welds will be allowed. See the change to Special Provision 711.

Question: The 2 suppliers of the pipe piles are having problems quoting on this job for the following reasons:

1. They can only quote on Spiral Weld Pipe and we are unclear if this is acceptable.



2. They are saying that the painter has stated that due to "gas release" from the the galv. process, the paint will have pin holes.

Please advise.

Response: 1. See the response to the above question.
2. Some pin holes are expected and will be tolerated during the inspection process.

Consider this change and information prior to submitting your bid on June 24, 2009.

Sincerely,



Scott Bickford
Contracts & Specifications Engineer